SAFETY DATA SHEET

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
MINNETONKA, MN 55343
PRODUCT NAME: FARREL FORM RELEASE AGENT
PRODUCT CODE: TK-FFRA

SECTION 1 - IDENTIFICATION

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SECTION 2 - HAZARDS IDENTIFICATION

SIGNAL WORD: DANGER
PICTOGRAM:
GHS08 - HEALTH HAZARD

HAZARD RISK CLASSIFICATION

ASPIRATION HAZARD: CATEGORY 1

HAZARD STATEMENTS:
H304 May be fatal if swallowed or enters airways

PRECAUTIONARY STATEMENTS:
PREVENTION:
P101 If medical advice is needed, have product container or label at hand. Keep out of reach of children.
P102 Keep out of reach of children.

RESPONSE:
P301+P310 If swallowed: Immediately call a Poison Center / doctor.

STORAGE:
P405 Store locked up.

DISPOSAL:
P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT: Hydrotreated Petroleum Distillates
CAS NUMBER: 64742-53-6
WEIGHT: 90-100
OSHA PEL: 5 MG/M3
ACGIH TLV: 5 MG/M3

PRIMARY ROUTES OF EXPOSURE:
Skin contact.

EFFECTS OF ACUTE EXPOSURE:
EYES: Direct contact with eyes may cause irritation.
SKIN: Prolonged or repeated contact may cause irritation.
INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.
INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful.

CHRONIC HEALTH EFFECTS:
No anticipated chronic effects.

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.
SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Greater than 200 F
FLAMMABLE LIMITS IN AIR BY VOLUME: LOWER: 0.8
UPPER: 7

METHOD USED: SETA

EXTINGUISHING MEDIA:
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:
All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI 287.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up
spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

- **PHYSICAL STATE:** Liquid
- **COLOR:** Clear (Water white)
- **ODOR:** Amine or ammonia odor
- **SPECIFIC GRAVITY (H2O=1):** 0.88
- **BOILING RANGE:**
- **COATING V.O.C.:** 0 g/l (0.0 lb/gl)

SECTION 10 - STABILITY AND REACTIVITY DATA

- **STABILITY:** Stable under normal conditions and handling.
- **CONDITIONS TO AVOID:** None known
- **INCOMPATIBILITY (MATERIALS TO AVOID):** None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.
- **HAZARDOUS DECOMPOSITION OR BYPRODUCTS:** Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.
- **HAZARDOUS POLYMERIZATION:** Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

- **SENSITIZATION:** None known.
- **CARCINOGENICITY:** There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.
- **REPRODUCTIVE TOXICITY:** There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.
- **TERATOGENICITY (BIRTH DEFECTS):** There is no data available to indicate any components present at greater than 0.1% may cause birth defects.
- **MUTAGENICITY:** There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION

- **ENVIRONMENTAL DATA:** Contains ammonia or amines which may be toxic to aquatic life.

SECTION 13 - DISPOSAL CONSIDERATIONS

- **SHIPPING NAME:** Not regulated. Not regulated for containers less than 450 liters (119 gallons). For containers greater than 450 liters and air: NA1993, Combustible liquid, N.O.S., (Petroleum Distillates), 3, III

SECTION 14 - TRANSPORT INFORMATION

- **SHIPPING HAZARD CLASS:** Not regulated.

SECTION 15 - REGULATORY INFORMATION

- **STATE SPECIFIC REQUIREMENTS:** This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive
### SECTION 16 - OTHER INFORMATION

**REVISION DATE:** 03/04/14

**HMIS CODES:**
- H
- F
- R
- P

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<tr>
<th>STATE LISTED COMPONENTS</th>
<th>CAS NUMBER</th>
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harm, subject to the requirements of California Proposition 65.